

ABSTRACT

- A method of measuring a down-web coordinate is provided. A time-
5 interval, elapsed since a detection of a position-indicating mark applied on a
web, is related to a measured velocity. Upon detection of a position-indicating
mark, the measured down-web coordinate is synchronised with the indicated
down-web coordinate of said mark. The down-web coordinate can be measured
in an ascending or a descending mode, depending on a detected roll-orientation
10 information originated from said mark on said web. A selected lane pattern
used for registration of the cross web position can be reversed automatically,
depending on said roll-orientation information, originated from said mark on
said web. A measured down-web starting position of a quality problem area on
the web is marked by an ISO-hole.

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